**Adjusting the board spacing on an XPM2**

1. Locate the A200 Allen Bradley PLC inside the front left electrical panel. This should be located close to the middle of the panel. Below is a photo of the PLC.
2. Open the small access plate below the Allen Bradley logo (shown in the photo below).
3. With a small screwdriver adjust the upper (zero) potentiometer as needed.
   1. Turning the potentiometer fully counterclockwise will create minimum spacing.
   2. Turning the potentiometer ½ turn clockwise should prevent a new board from entering the machine for approximately 30 seconds.

